

FLAP WHEELS AND ACCESSORIES

FLAP WHEELS

Designed to deliver a consistent finish with a uniform rate of cut, flap wheels wear away, continually exposing fresh abrasive. Conformable to most shapes, they are available in coarse to fine grit.

TYPICAL APPLICATIONS

- Metal fabrication
- Blending welds
- Deburring
- Cleaning and finishing



BEST Norton SG R982 Small Diameter Flap Wheels

FEATURES	BENEFITS
• Patented Norton SG ceramic aluminum oxide abrasive	• Superior life and aggressive cut
• X-wt rayon backing	• Extended durability; reduced edge wear
• Available with 1/4" x 1-1/4" steel shank or 1/4"-20 threaded mandrel	• Fast wheel changes

GOOD Metalite R265 Flap Wheels

FEATURES	BENEFITS
• P-graded aluminum oxide abrasive	• Uniform stock removal and long life
• Excellent balance	• Smooth, chatter-free finish
• Small diameter available with 1/4" x 1-1/4" steel shank or 1/4"-20 threaded mandrel	• Fast wheel changes

SMALL DIAMETER FLAP WHEELS WITH 1/4" X 1-1/4" STEEL SHANK



SIZE DIAMETER X FACE WIDTH X SHANK	MAX. RPM.	MIN./ STD. PKG.	BEST			GOOD			
			R982 60 GRIT UPC NO.	R982 80 GRIT UPC NO.	R982 120 GRIT UPC NO.	R265 P-60 GRIT UPC NO.	R265 P-80 GRIT UPC NO.	R265 P-120 GRIT UPC NO.	R265 P-180 GRIT UPC NO.
1 X 5/8 X 1/4	30,000	10/20				63642502576	63642502577	63642502578	63642502579
1 X 1 X 1/4	30,000	20/20 10/20	63642502866	63642502867	63642502868	63642502580	63642502581	63642502582	63642502583
1-3/8 X 5/8 X 1/4	30,000	10/20				63642502584	63642502585	63642502586	63642502587
1-5/8 X 1 X 1/4	23,000	10/20				63642502592	63642502593	63642502594	63642502595
2 X 1/2 X 1/4	23,000	10/20				63642502596	63642502597	63642502598	63642502599
2 X 1 X 1/4	23,000	20/20 10/20	63642502872	63642502873	63642502874	63642502600	63642502601	63642502602	63642502603
2-1/2 X 1/2 X 1/4	23,000	10/20				63642502604	63642502605	63642502606	63642502607
2-1/2 X 1 X 1/4	23,000	10/20				63642502608	63642502609	63642502610	63642502611
3 X 1/2 X 1/4	20,000	10/20				63642502612	63642502613	63642502614	63642502615
3 X 1 X 1/4	20,000	20/20 10/20	63642502878	63642502879	63642502880	63642502620	63642502621	63642502622	63642502623

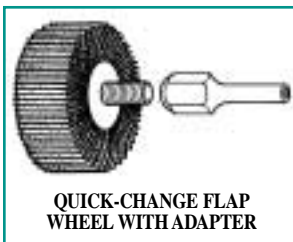


SMALL DIAMETER FLAP WHEELS WITH 1/4"-20 THREADED MANDREL

SIZE DIAMETER X FACE WIDTH X SHANK	MAX. RPM.	MIN./ STD. PKG.	BEST			GOOD			
			R982 60 GRIT UPC NO.	R982 80 GRIT UPC NO.	R982 120 GRIT UPC NO.	R265 P-60 GRIT UPC NO.	R265 P-80 GRIT UPC NO.	R265 P-120 GRIT UPC NO.	R265 P-180 GRIT UPC NO.
1 X 5/8 X 1/4-20	30,000	10/20				63642502624	63642502625	63642502626	63642502627
1 X 1 X 1/4-20	30,000	20/20 10/20	63642502869	63642502870	63642502871	63642502628	63642502629	63642502630	63642502631
1-3/8 X 5/8 X 1/4-20	30,000	10/20				63642502632	63642502633	63642502634	
1-5/8 X 1/2 X 1/4-20	23,000	10/20				63642502635	63642502636	63642502637	
1-5/8 X 1 X 1/4-20	23,000	10/20				63642502638	63642502639	63642502640	
2 X 1/2 X 1/4-20	23,000	10/20				63642502642	63642502643	63642502644	63642502645
2 X 1 X 1/4-20	23,000	20/20 10/20	63642502876	63642502877	63642502875	63642502646	63642502647	63642502648	63642502649
2-1/2 X 1/2 X 1/4-20	23,000	10/20				63642502650	63642502651	63642502652	63642502653
2-1/2 X 1 X 1/4-20	23,000	10/20				63642502654	63642502655	63642502656	63642502657
3 X 1/2 X 1/4-20	20,000	10/20				63642502658	63642502659	63642502660	
3 X 3/4 X 1/4-20	20,000	10/20				63642502661	63642502662	63642502663	
3 X 1 X 1/4-20	20,000	20/20 10/20	63642502881	63642502882	63642502883	63642502664	63642502665	63642502666	63642502667

ADAPTERS FOR SMALL DIAMETER FLAP WHEELS WITH 1/4"-20 THREADED MANDREL

DESCRIPTION	SHANK LENGTH	STD. PKG.	UPC NO.
1/4" DIAMETER X 1" LONG	5/8"	10	63642543318
1/4" DIAMETER X 4" LONG	5/8"	10	63642543319





HORIZONTAL/
STRAIGHT
SHAFT GRINDER



BENCH GRINDER



PEDESTAL
GRINDER

METALITE R265 LARGE DIAMETER FLAP WHEELS

SIZE DIAMETER X FACE WIDTH X SHANK	MAX. RPM.	STD. PKG.	GOOD			
			P-40 GRIT UPC NO.	P-60 GRIT UPC NO.	P-80 GRIT UPC NO.	P-120 GRIT UPC NO.
3-1/2 X 1 X 5/8	12,000	10		63642502668	63642502669	63642502670
3-1/2 X 2 X 5/8	12,000	10		63642502671	63642502672	
4 X 1 X 5/8	12,000	10		63642502673	63642502674	63642502675
4 X 2 X 5/8	12,000	10		63642502677		
5 X 1 X 5/8	6,200	5			63642502678	
6 X 1 X 1	6,200	5	63642502679	63642502680	63642502681	63642502682
6 X 1-1/2 X 1	6,200	5		63642502686	63642502687	63642502688
6 X 2 X 1	6,200	5	63642502689	63642502691	63642502692	63642502694
6 X 3 X 1	6,200	5			63642502696	
8 X 1 X 1	4,700	3		63642502697	63642502698	63642502699
8 X 2 X 1	4,700	3		63642502700	63642502701	63642502702
8 X 3 X 1	4,700	3			63642502703	

REDUCING BUSHINGS FOR 6" AND 8" FLAP WHEELS REDUCE 1" CENTER HOLE TO THESE SMALLER DIAMETERS

STD. PKG	REDUCES TO HOLE SIZE				
	3/8" UPC NO.	1/2" UPC NO.	5/8" UPC NO.	3/4" UPC NO.	7/8" UPC NO.
1 PAIR	63642559436	63642559437	63642559438	63642559439	63642559440



PORTABLE TOOL ADAPTER KIT

To permit use of coated abrasive flap wheels on 1/4" electric drills and other adjustable-chuck power tools, a special adapter kit is available with a 1/4" steel shank. The kit will accommodate flap wheels 3-1/2" through 6" in diameter with face widths up to and including 1-1/2", with 5/8" center hole only (may be used on wheels with 1" center holes reduced to 5/8" with reducing bushings).



STD. PKG	UPC NO.
1 KIT	63642542750

SpecCheck

RECOMMENDED GRIT SELECTION

STOCK REMOVAL ROUGH FINISHING	SURFACE PREPARATION BLENDING	LIGHT FINISHING CONTOURING
40, 60 Grit	80, 120 Grit	180 Grit